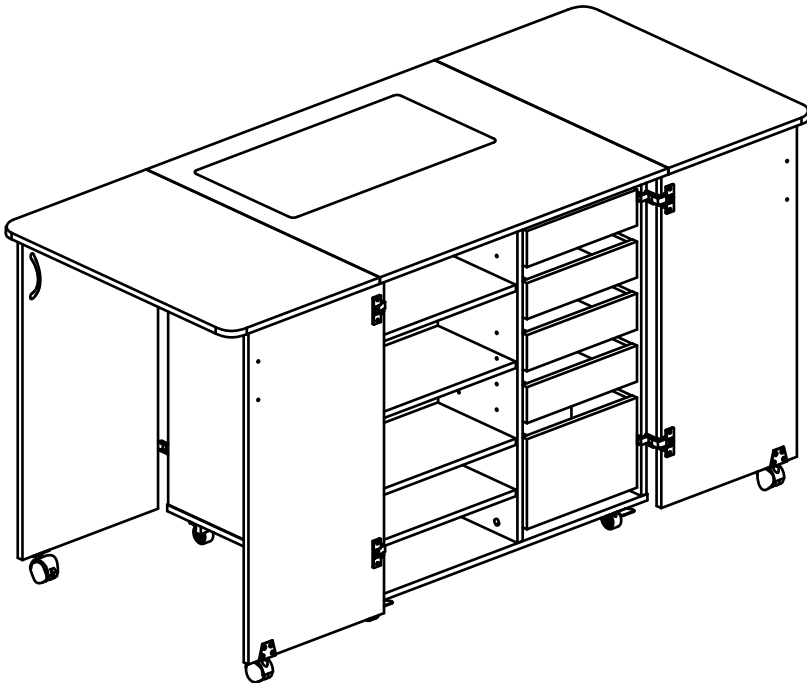
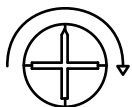


ASSEMBLY INSTRUCTIONS

ITEM No.:K9411



Assembly video can be found on our website at www.arrowcabinets.com in the Video Section.
Questions? Call 1-800-533-7347 press 1 or Email: cs@arrowcabinets.com

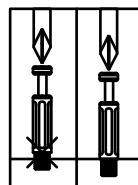


Turn clockwise to lock cam with bolt.

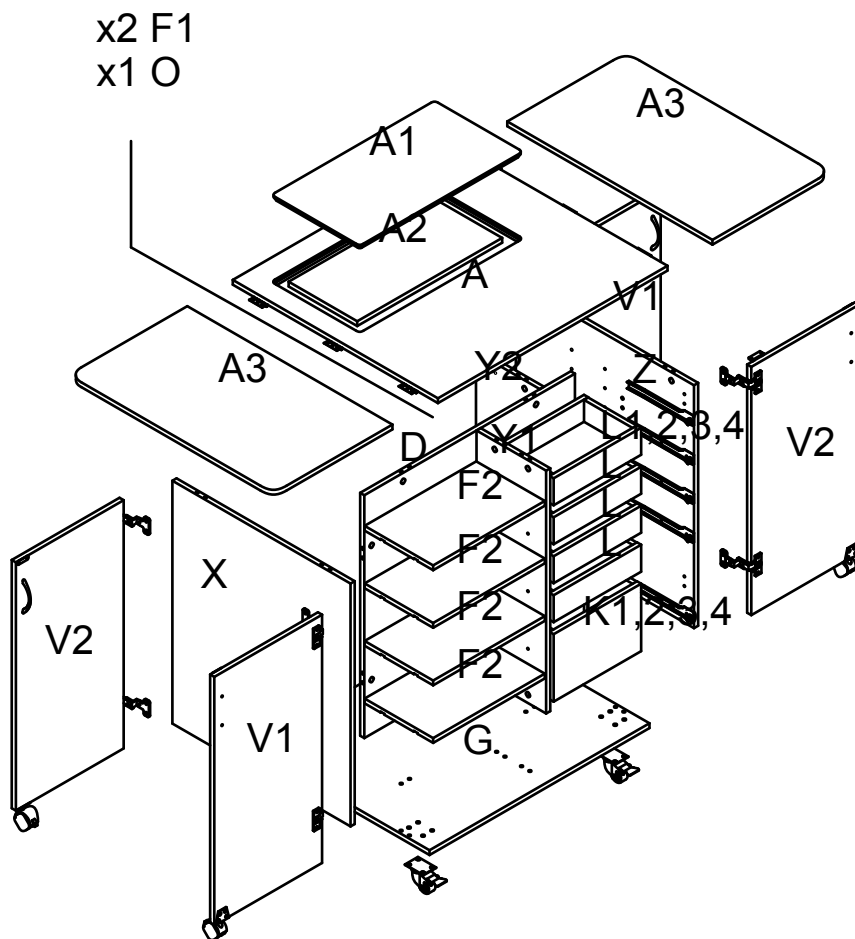


The arrow direction=front

Incorrect Correct







Screw cam bolts all the way in.



PARTS LIST

ITEM	DESCRIPTION	QTY.
A	Top panel	1
A1	Platform Cover	1
A2	Platform	1
A3	Top panel	2
G	Bottom	1
X	Left Side Panel	1
Z	Right Side Panel	1
Y1	Left Partition	1
Y2	Right Partition	1
D	Center Panel	1
F1	Shelves	2
F2	Shelves	4
V1	Left Door	2
V2	Right Door	2
O	Insert Holder	1
L1	Drawer Front/Back	8
L2	Drawer Left Side	4
L3	Drawer Right Side	4
L4	Drawer Bottom	4
K1	Large Drawer Front/Back	2
K2	Large Drawer Left Side	1
K3	Large Drawer Right Side	1
K4	Large Drawer Bottom	1

LIFTER PART LIST

	1		1
Lifter Rail (Right)		Lifter Rail (Left)	
	1		14
Lifter (692mm)		4*14 Screw	

PARTS LIST

ITEM	DESCRIPTION	QTY.	ITEM	DESCRIPTION	QTY.
(c1)	6*35 Cam Bolt	76	(h1)	Hinge	6
(d1)	8*30 Dowel pin	42	(h)	Handle	4
(c2)	(58") Cam Cover	76	(b2)	Fix Bolt	8
(p1)	Threaded Dowel Pin	24	(b1)	8*16 Fix Bolt	20
(t1)	Castor	4	(s1)	4*14 Screw	90
(t2)	Castor	5	(g1)	Hinge Body	8
(r3)	14mm Spanner	1	(s2)	3.5*25 Screw	3
(s4)	3.5*10 Screw	8	(o1)	Cable Port	1
(m)	Magnet	4			



(c1) 6*35 Cam Bolt-76



(d1) 8*30 Dowel Pin-42



(c2) (58") Cam Cover-76



(t1) Castor-4



(t2) Castor-5



(r3) 14mm Spanner-1



(b1) 8*16 Fix Bolt-20



(a) Wrench-1



(h) Handle-4



(b2) 4*20 Fix Bolt-8



(h1) Hinge-6



(s1) 4*14 Screw-90



(m) Magnet-4



(s2) 3.5*10 Screw-8



(s3) 3.5*25 Screw-3



(g1) Hinge Body-8



(p1) Threaded Dowel Pin-24



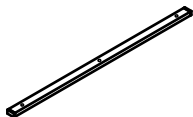
(o1) Cable Port-1



(c5) Cam

pre-installed on part X

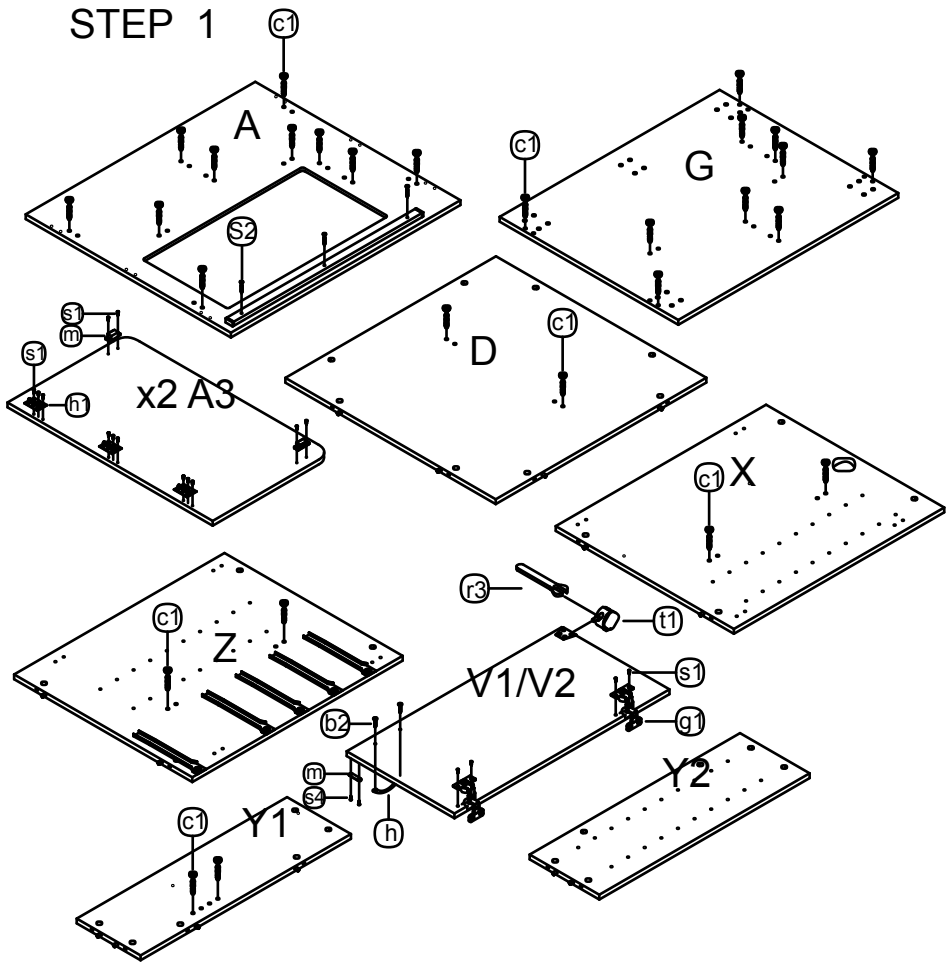
Pre-installed parts



metal bar support

1

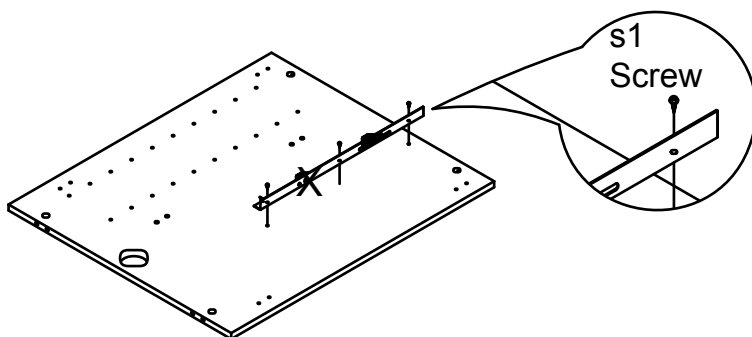
STEP 1



Preparing panels A,A3, G, D, X, Z, Y1, Y2, V1 and V2

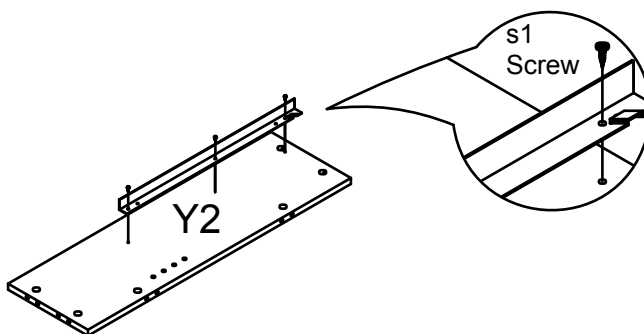
1. Insert cam bolts **(c1)** into panels Y1, X, D, A, G and Z as illustrated above.
2. Insert dowel pins **(d1)** to panels X,Z,Y1,Y2,G and D as illustrated above.
3. Fix handles **(h)** to panels V1 and V2 with fix bolts **(b2)** as illustrated above.
4. Fix hinge bodies **(g1)** to panels V1 and V2 with screws **(s1)** as illustrated above.
5. Screw Castor **(t1)** with spanner **(r3)** into panels V1,V2 as illustrated above.
6. Screw the metal bar support on to Top Panel A using the **(s2)** screws. Place in pre-drilled holes at front on panel.

STEP 2



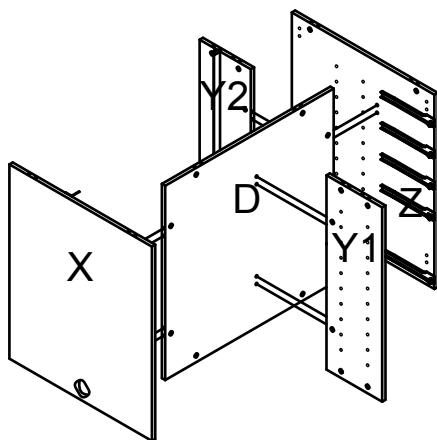
1. Fix Lifter Rail (right) to X panel with (s1) screws following predrilled holes as shown on the illustration above.

STEP 3



1. Fix Lifter Rail (left) to Y2 panel with (s1) screws following predrilled holes as shown on the illustration above.

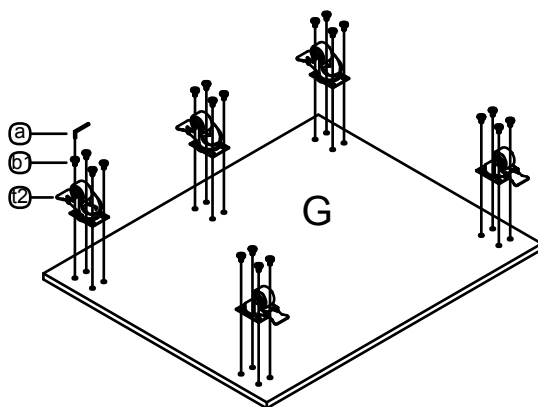
STEP 4



Panel D,Y1,Y2,X, and Z assembly.

1. Insert cam bolts (c1) on panel Y1,Y2,X and Z into cams on panels D and tighten in a clockwise direction as illustrated above.

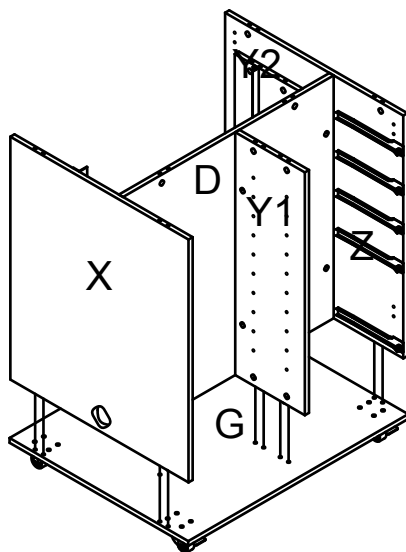
STEP 5




Panel G assembly.

1. Fix castors (t2) to panels G with screws (b1) as illustrated above.

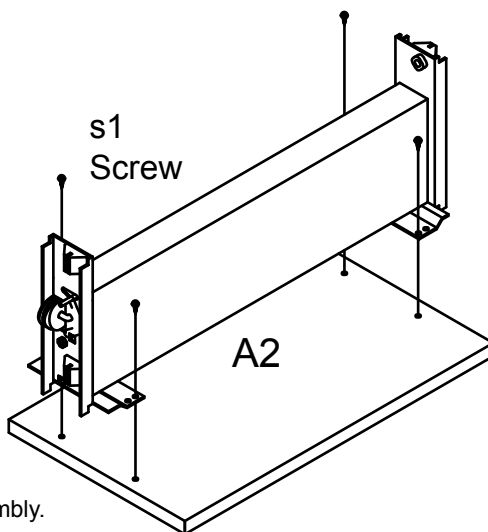
STEP 6



Panel G assembly.

1. Insert cam bolts  on panel G into cams on panels X,Z,Y1,Y2 and D and tighten in a clockwise direction as illustrated above.

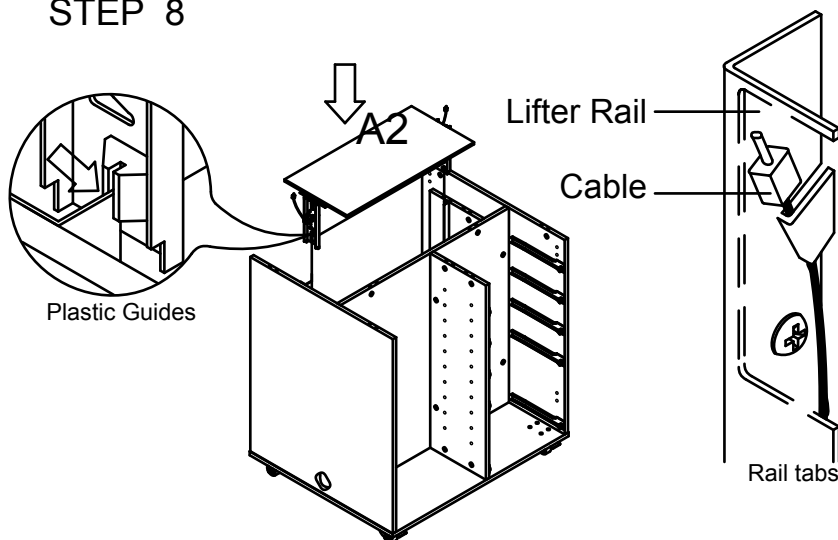
STEP 7



Lifter Panel assembly.

1. Fix Lifter to A2 panel with s1 screws following predilled holes as shown on the illustration above.

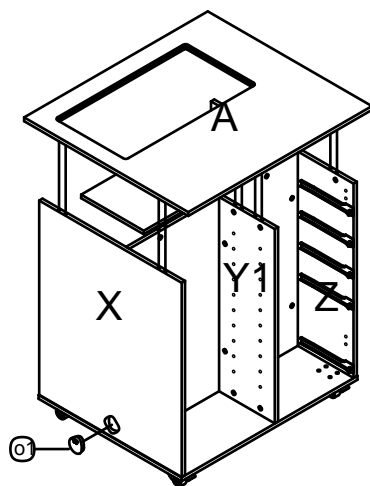
STEP 8



Mounting the Lifter Assembly.

1. Position lifter onto side rails using plastic guides; by lowering the lifter make sure the cable is catch onto the rail tabs on both sides. See illustration above.
2. When lifter pushed to first lock position remove a small wooden block that will be released from lifter.

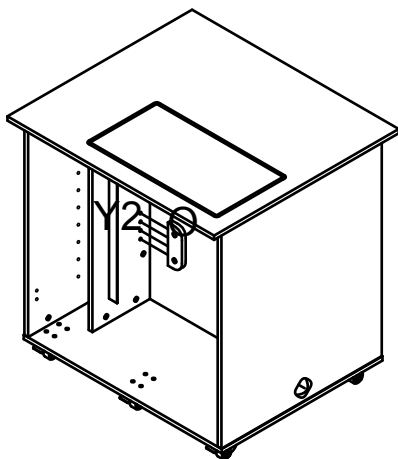
STEP 9



Panel A assembly.

1. Insert cam bolts (C1) on panel A into cams on panels X,Z,Y1,Y2 and D and tighten in a clockwise direction as illustrated above.
2. Press in Cable port (C1) into side panel X firmly by hand until it sits flush.

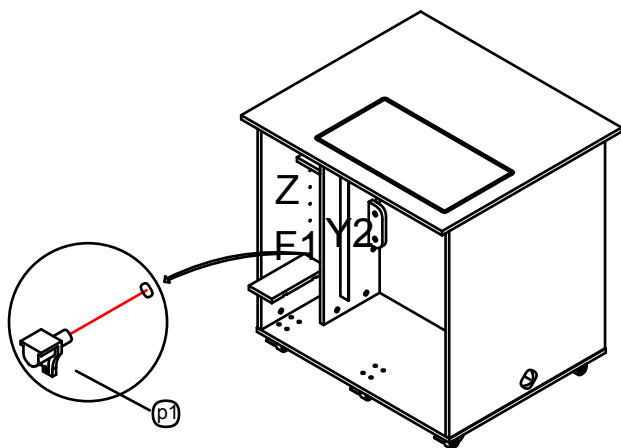
STEP 10



Panel O assembly.

1. Insert cam bolts (C) on panel Y2 into cams on panels O and tighten in a clockwise direction as illustrated above.

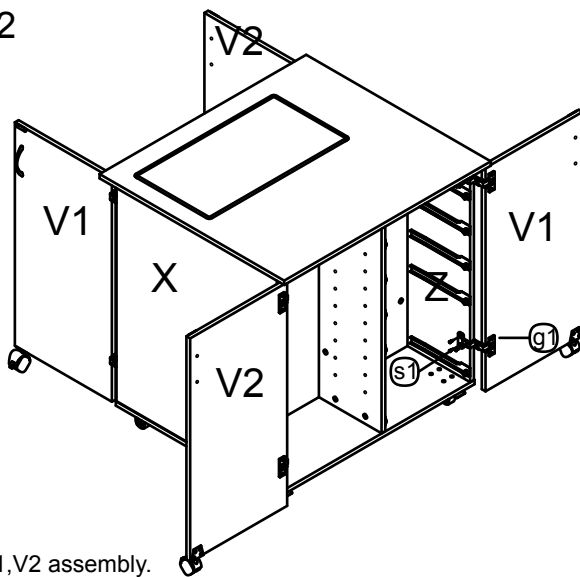
STEP 11



Moveable shelf assembly.

1. Press in (P1) pegs with flat surface facing upwards at the same level on panels Z and Y2.
2. Slide shelf E1 with cut in grooves (if available) downwards on top of (P1) pegs.

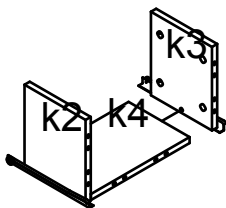
STEP 12



Door panel V1,V2 assembly.

1. Attach V1, V2 door assembly using hinge (g1) with screws s1 to panels X and Z as illustrated above.

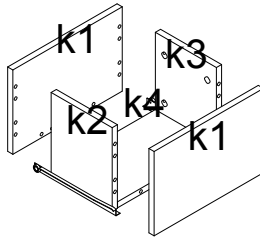
STEP 13



Panel K2,K3 ,K4 assembly.

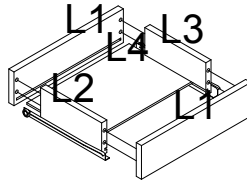
1. Insert cam bolts (c1) on panel K2 and K3 into cams on panels K4 and tighten in a clockwise direction as illustrated above.

STEP 14



Panel K1 assembly.

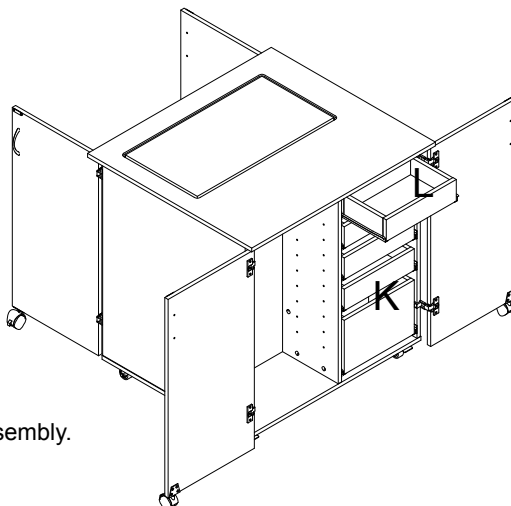
1. Insert cam bolts (C1) on panel K1 into cams on panels K2, K3 and K4 and tighten in a clockwise direction as illustrated above.



Panel L1, L2, L3 and L4 assembly.

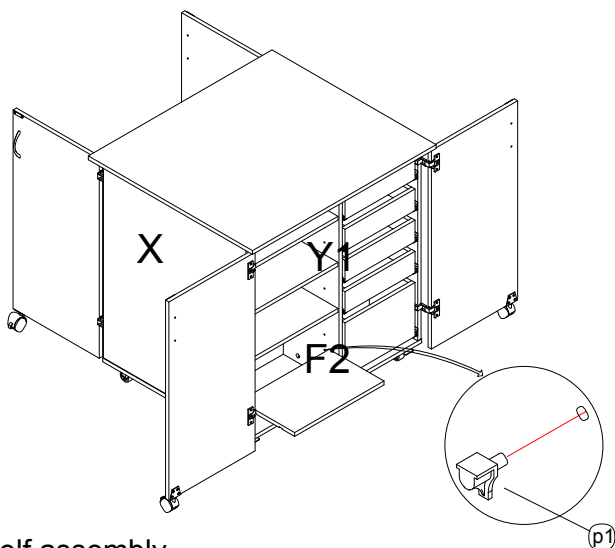
1. Slide bottom panel L4 into L3, L1, L2 slots.
2. Insert cam bolts (C1) on panel L1 into cams on panels L2, L3 and L4 and tighten in a clockwise direction as illustrated above.

STEP 15



Drawers assembly.

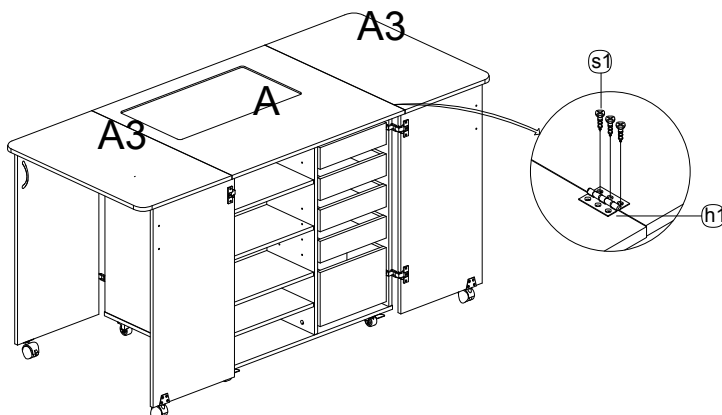
STEP 16



Moveable shelf assembly.

1. Press in (p1) pegs with flat surface facing upwards at the same level on panels X and Y1.
2. Slide shelf E2 with cut in grooves (if available) downwards on top of (p1) pegs.

STEP 17



Panels A3 assembly.

1. Fix Hinges (h1) with screws (s1) into panels A as illustrated above.

You have now successfully completed the
assembly on item:

ITEM No.:K9411

