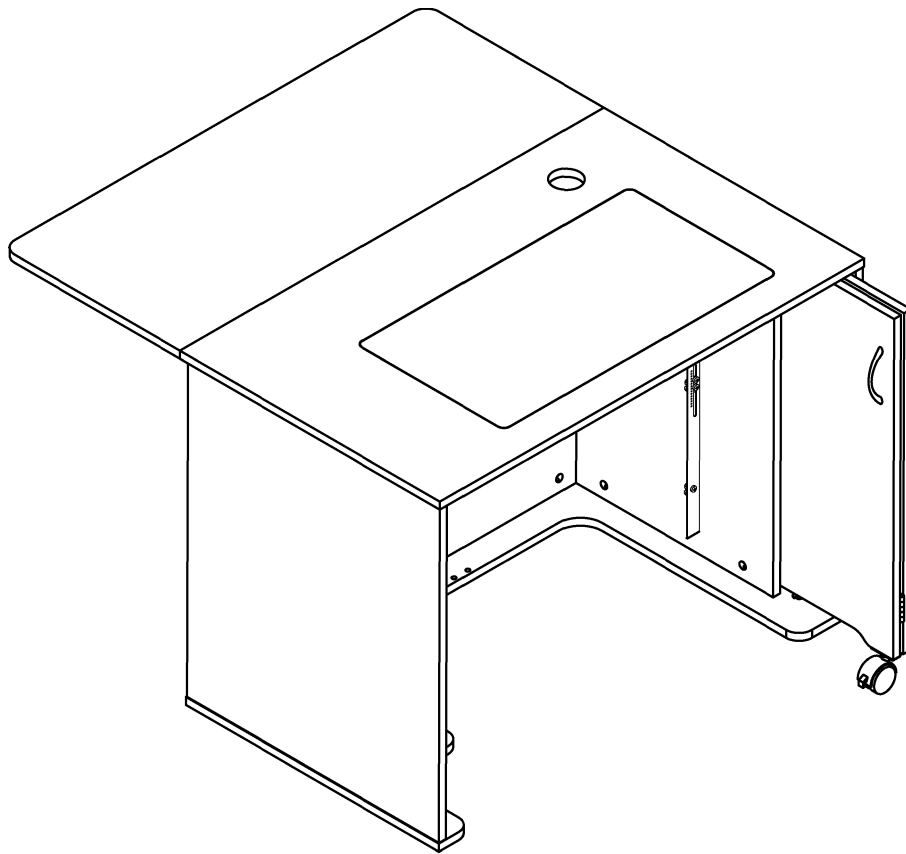


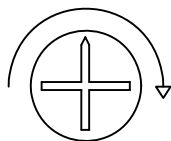
ASSEMBLY INSTRUCTIONS

Modular Cabinet with Hydraulic Lift

ITEM No. 2071 White



Assembly video can be found on our website at www.arrowcabinets.com in the Video Section.
Questions? Call 1-800-533-7347 press 1 or Email: cs@arrowcabinets.com

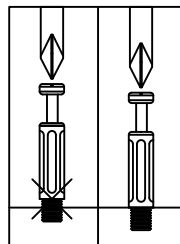


Turn clockwise to lock cam with bolt.

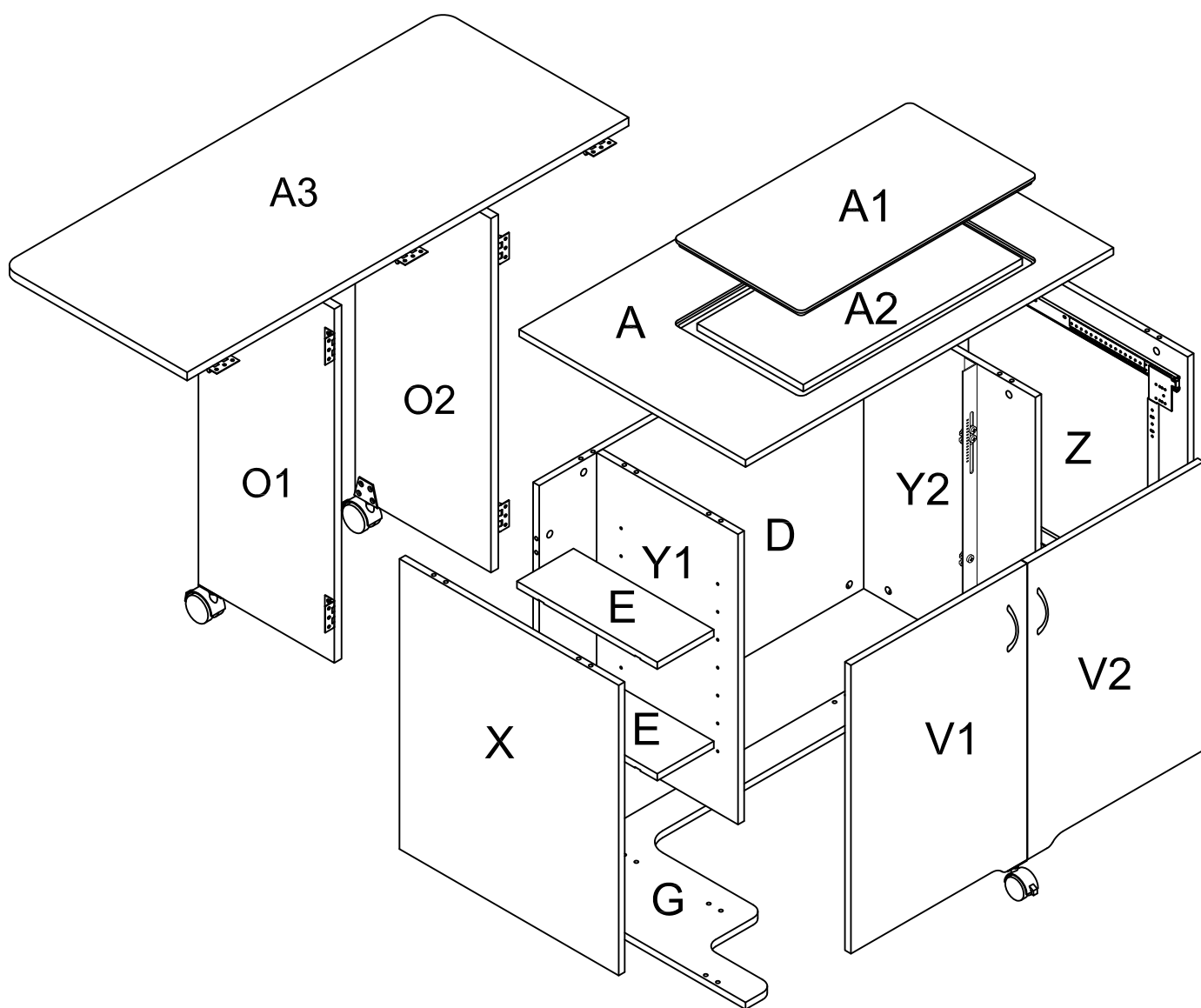


The arrow direction=front

Incorrect Correct



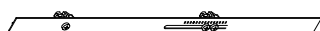
Screw cam bolts all the way in.



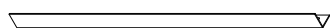
PARTS LIST

ITEM	DESCRIPTION	QTY.	PACK.
V1	Left Door	1	1 OF 3
V2	Right Doornel	1	1 OF 3
Y2	Right Inside Panel	1	1 OF 3
Y1	Left Inside Panel	1	1 OF 3
X	Left Side Panel	1	1 OF 3
Z	Right Side Panel	1	1 OF 3
A	Top panel	1	2 OF 3
A1	Platform Cover	1	2 OF 3
A2	Platform	1	2 OF 3
G	Bottom	1	2 OF 3
E	Shelves	2	2 OF 3
O	Insert Holder	1	2 OF 3
D	Back	1	2 OF 3
A3	Top panel	1	3 OF 3
O1	Panel	1	3 OF 3
O2	Panel	1	3 OF 3

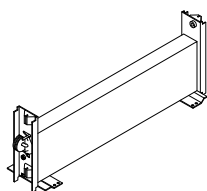
LIFTER PART LIST



Lifter Rail (Right) 1



Lifter Rail (Left) 1



Lifter (692mm) 1



4*14 Screw 14

PARTS LIST

ITEM	DESCRIPTION	QTY.	ITEM	DESCRIPTION	QTY.
(c1)	6*35 Cam Bolt	30	(h)	Handle	2
(d1)	8*30 Dowel pin	28	(h1)	Hinge	9
(c2)	(5/8") Cam Cover	32	(b2)	Fix Bolt	4
(p1)	Shelf Support Peg	8	(S1)	3.5*14 Screw	16
(t1)	Castor	7	(g1)	Hinge Body	2
(r3)	14mm Spanner	1	(S2)	3.5*30 Screw	3
(S4)	3.5*10 Screw	2	(S20)	6*50 Fix Bolt	2
(m)	Magnet	1	(s3)	Alignment Pin	2
(S7)	4*6 Screw	4	(a)	Wrench	1
(m1)	Magnet	2	(t1)	Castor	4
			(b1)	8*16 Fix Bolt	16



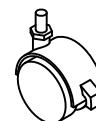
(c1) 6*35 Cam Bolt-30



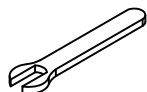
(d1) 8*30 Dowel Pin-28



(c2) (5/8") Cam Cover-32



(t1) Castor-3



(r3) 14mm Spanner-1



(S1) 3.5*14 Screw-68



(h) Handle-2



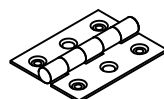
(b2) 4*20 Fix Bolt-4



(s3) Alignment Pin-2



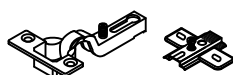
(p1) Shelf Support Peg-8



(h1) Hinge-9



(S7) 4*6 Screw-4



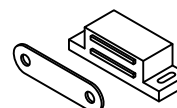
(g1) Hinge Body-2



(S4) 3*14 Screw-6



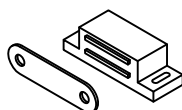
(S20) 6*50 Fix Bolt-2



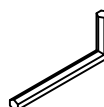
(m) Magnet-1



(S2) 3.5*30 Screw-5



(m1) Magnet-2



(a) Wrench-1

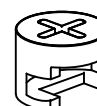


(t2) Locking Castor-4

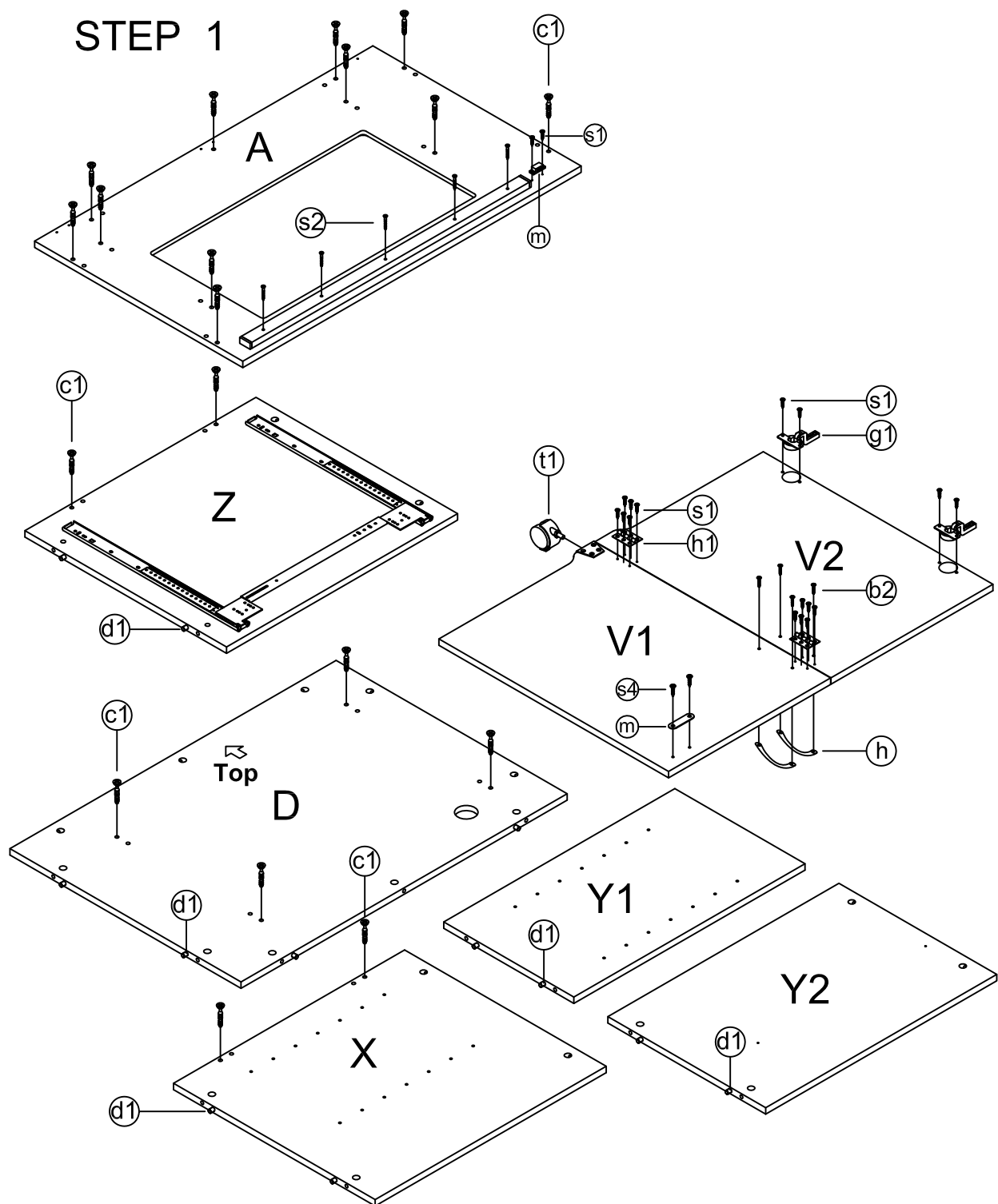


(b1) 8*16 Fix Bolt-16

Pre-installed parts



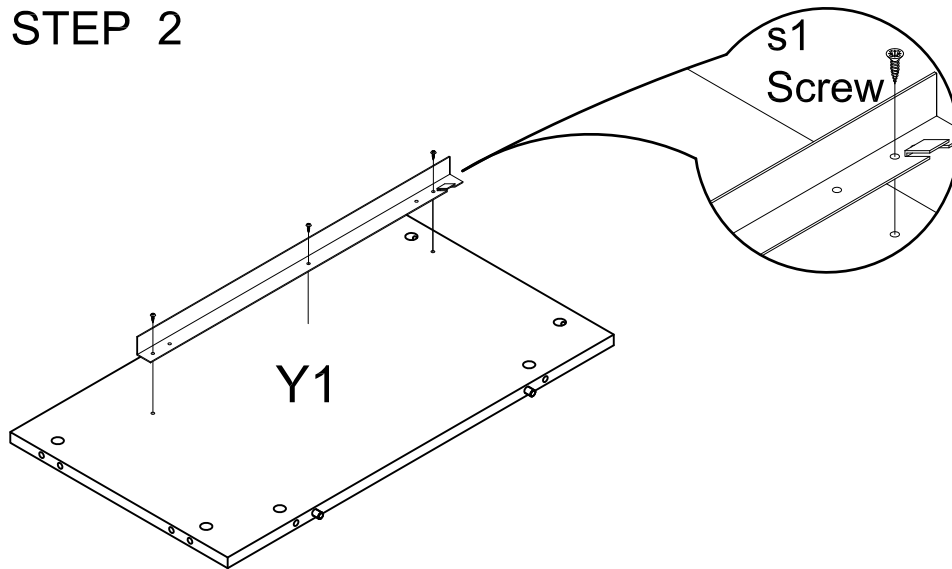
(c5) Cam



Preparing panels A,G,D,X,Z,Y1,Y2,V1 and V2

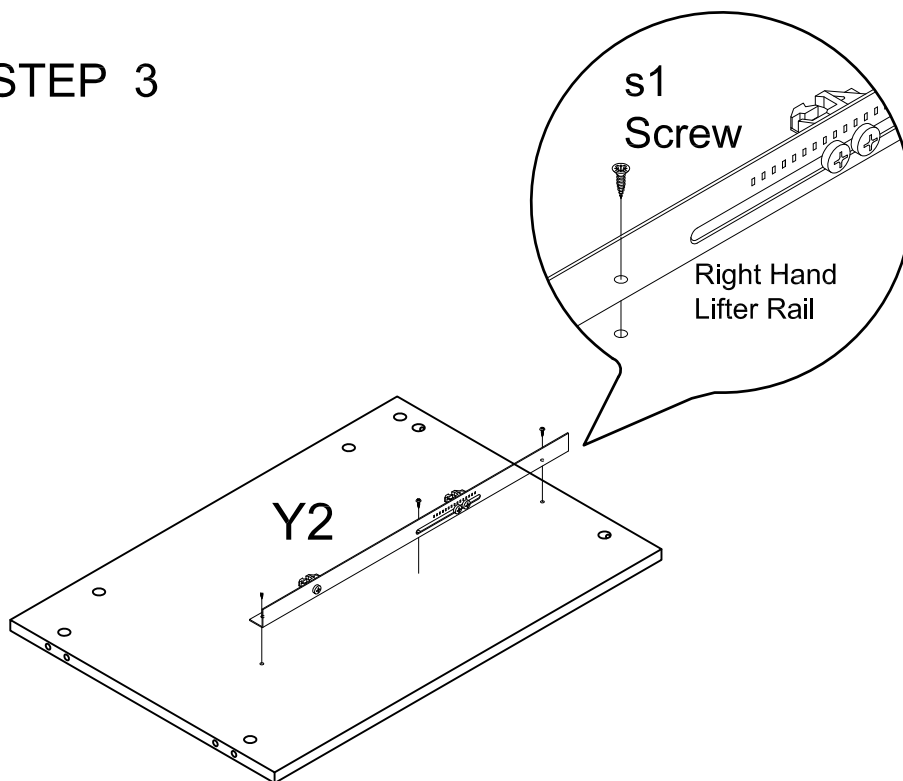
1. Insert cams bolts (c1) into panels A,G,X,D and Z as illustrated above.
2. Insert dowel pins (d1) to panels X,Z,Y1,Y2 and D as illustrated above.
3. Fix handles (h) to panels V1 and V2 with fix bolts (b2) as illustrated above.
4. Fix hinge bodies (g1) to panels V1 and V2 with screws (s1) as illustrated above.

STEP 2



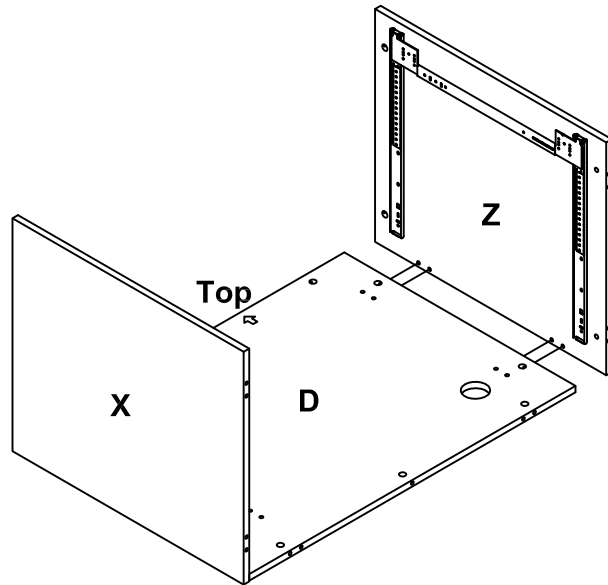
1. Fix Lifter Rail (left) to Y1 panel with (s1) screws following predrilled holes as shown on the illustration above.

STEP 3



1. Fix Lifter Rail (right) to Y2 panel with s1 screws following predrilled holes as shown on the illustration above.

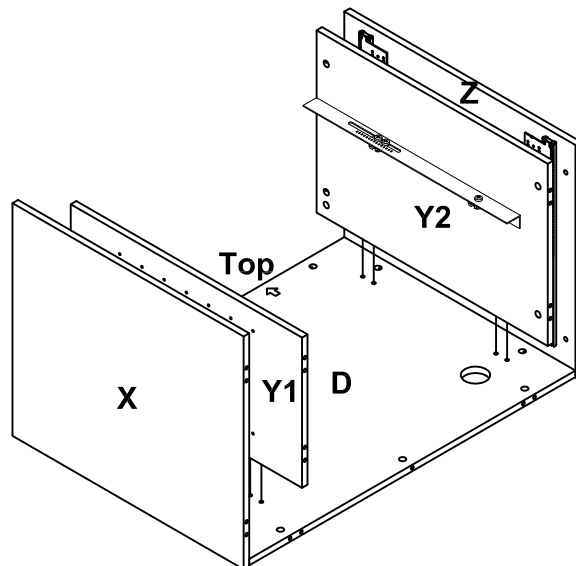
STEP 2



Panel D,X, and Z assembly.

- 1.Insert cam bolts (C1) on panel X and Z into cams on panels D and tighten in a clockwise direction as illustrated above.

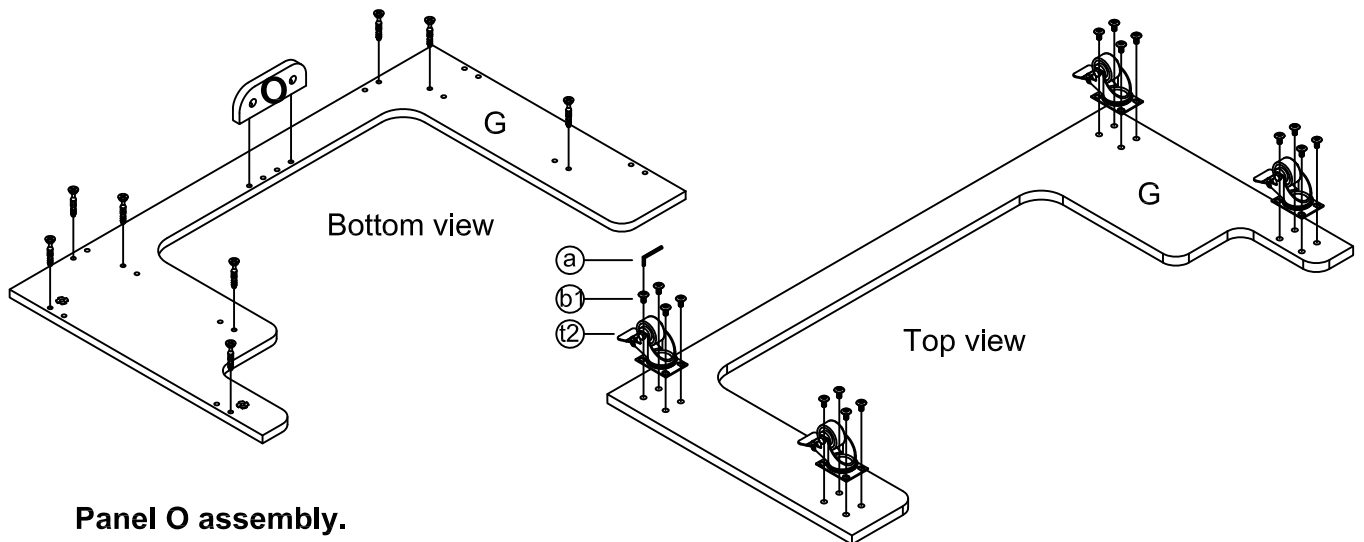
STEP 3



Panel Y1 and Y2 assembly.

- 1.Insert cam bolts (C1) on panel Y1 and Y2 into cams on panels D and tighten in a clockwise direction as illustrated above.

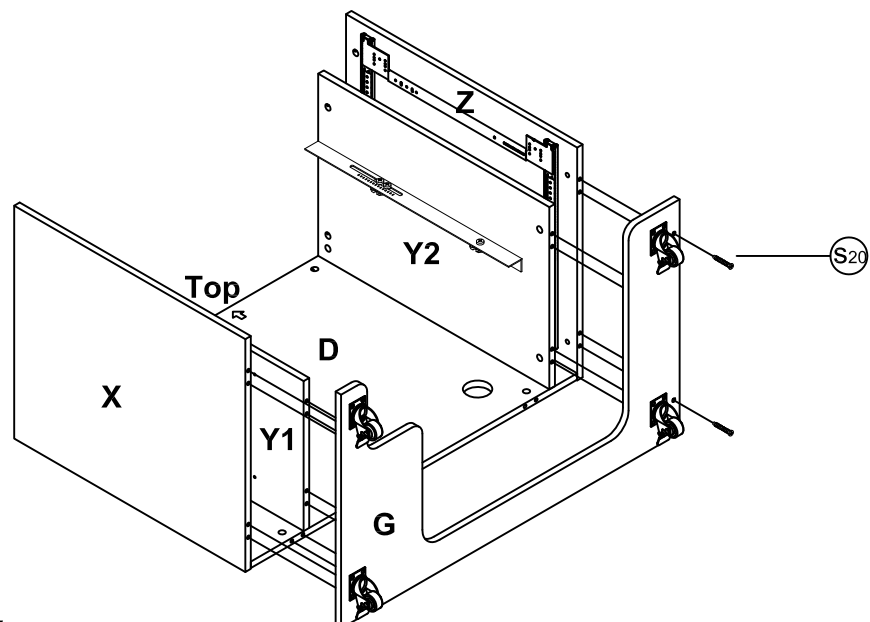
STEP 4



Panel O assembly.

1. Insert cam bolts (c1) on panel G into cams on panels O and tighten in a clockwise direction as illustrated above.
2. Install 4 Locking castors (t2) using screws (b1) ; Turn panel over and lock castors for step 2.
3. On top side view install 10 (c1) cam bolts as illustrated above.

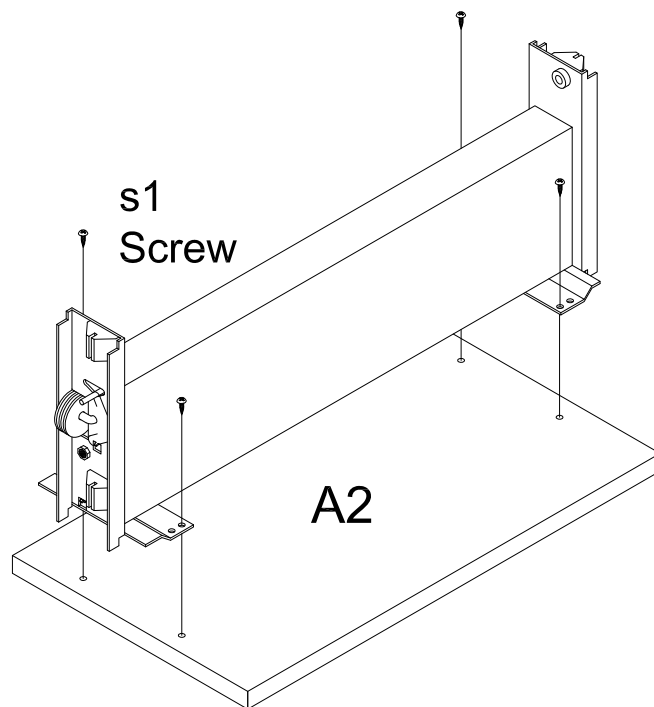
STEP 5



Panel G assembly.

1. Insert cam bolts (c1) on panel G into cams on panels X,Z,D,Y1 and Y2 and tighten in a clockwise direction as illustrated above.
2. Insert screw (S20) on panel G into holes on panels Z and tighten in a clockwise direction as illustrated above.

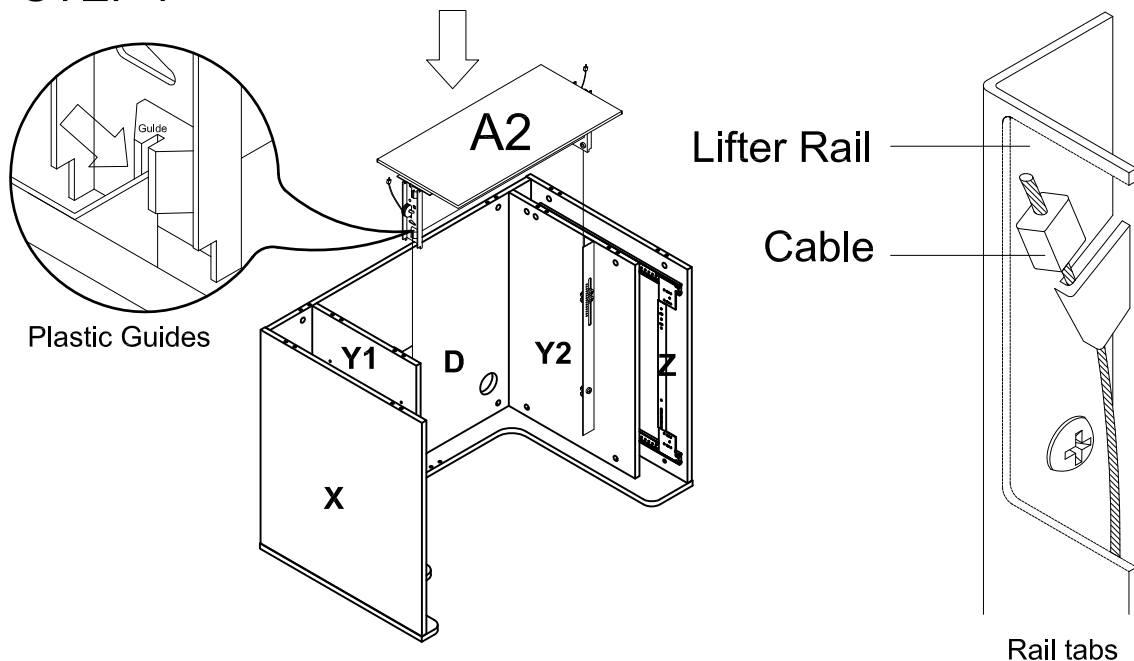
STEP 6



Lifter Panel assembly.

1. Fix Lifter to A2 panel with s1 screws following predrilled holes as shown on the illustration above.

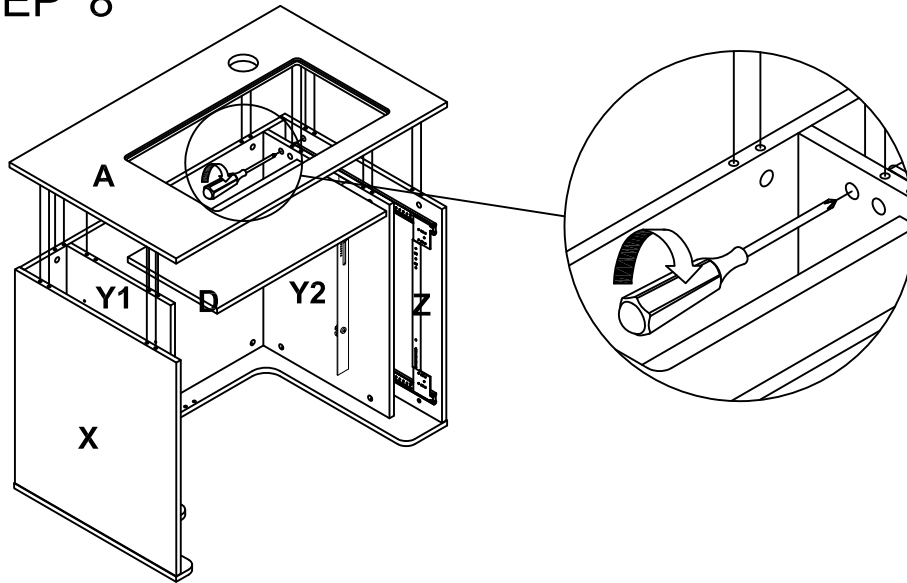
STEP 7



Mounting the Lifter Assembly.

1. Position lifter onto side rails using plastic guides; by lowering the lifter make sure the cable is catch onto the rail tabs on both sides. See illustration above.
2. When lifter pushed to first lock position remove a small wooden block that will be released from lifter.

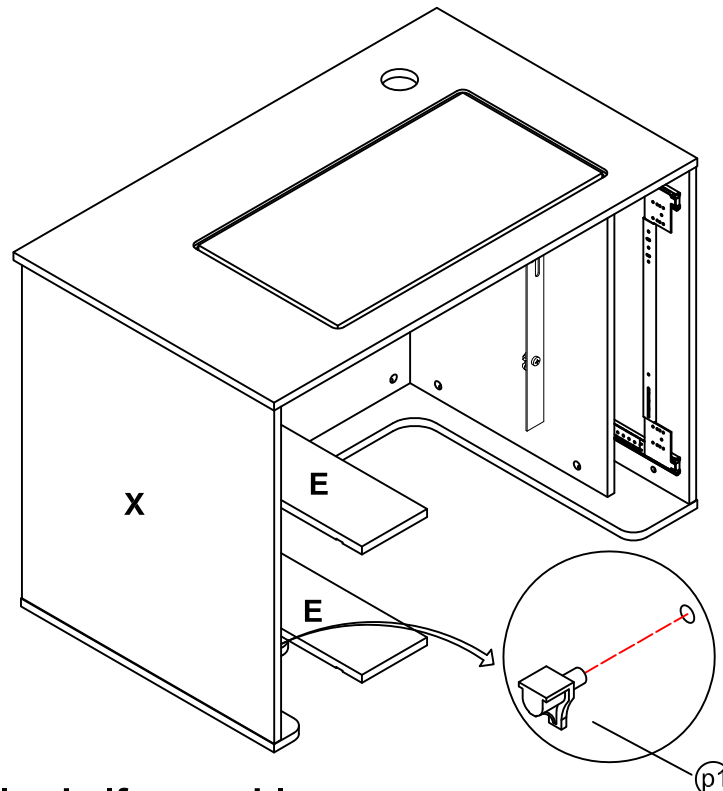
STEP 8



Panel A assembly.

1. Insert cam bolts (c1) on panel A into cams on panels X, Z, D, Y1 and Y2 and tighten in a clockwise direction as illustrated above.

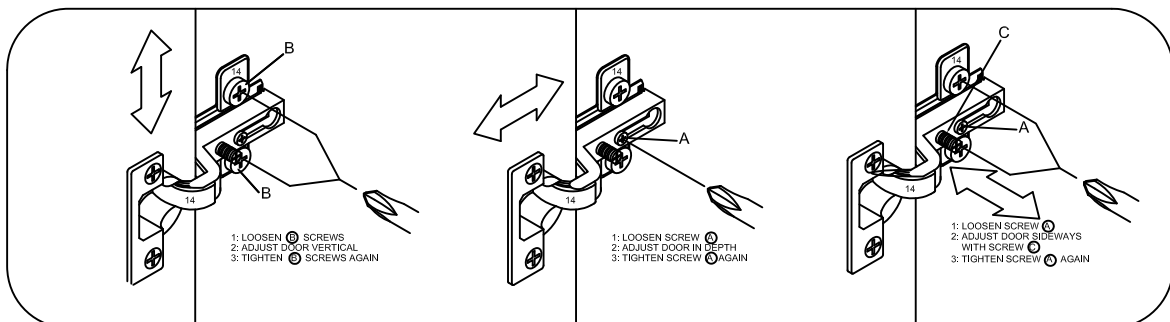
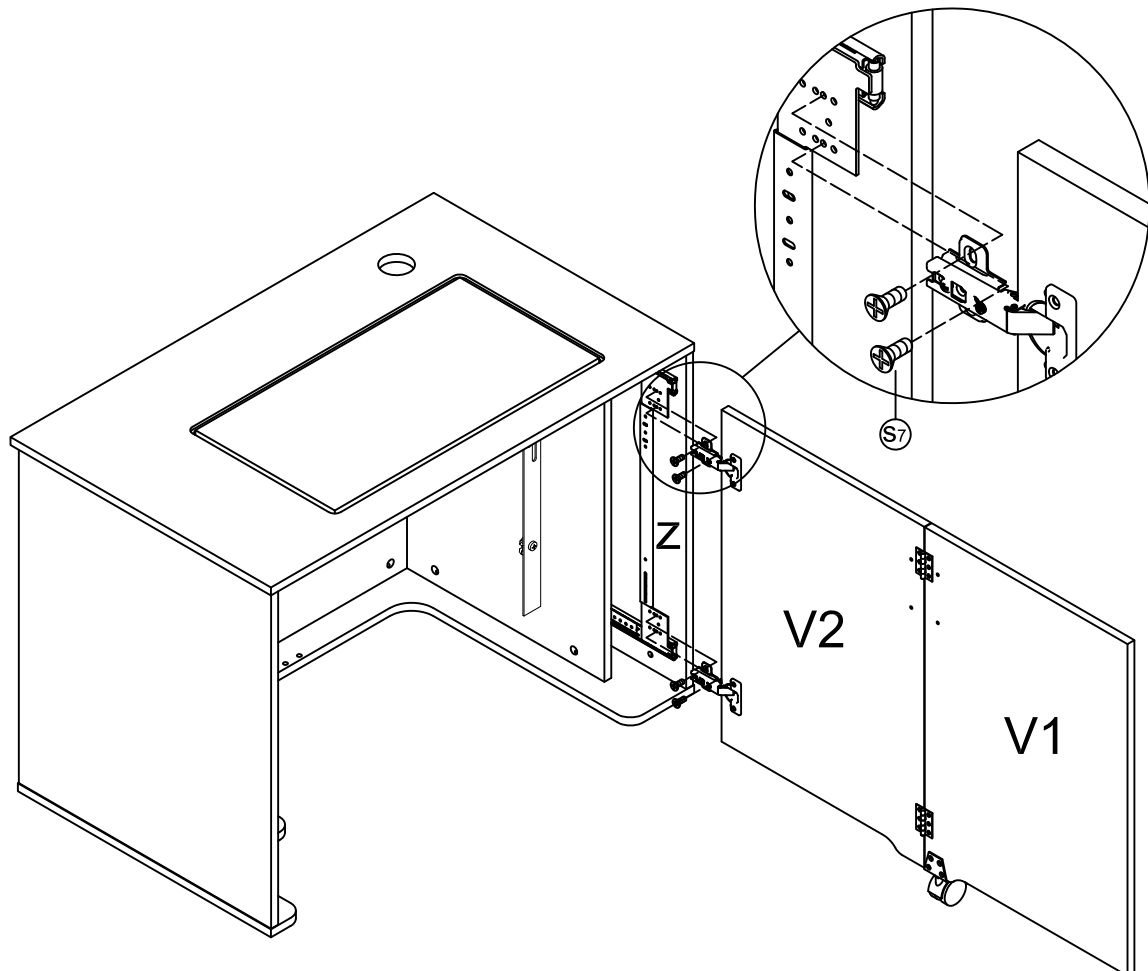
STEP 9



Moveable shelf assembly.

1. Press in (p1) shelf support pegs with flat surface facing upwards at the same level on panels X and Y1.
2. Slide shelf E with cut in grooves (if available) downwards on top of p1 pegs.

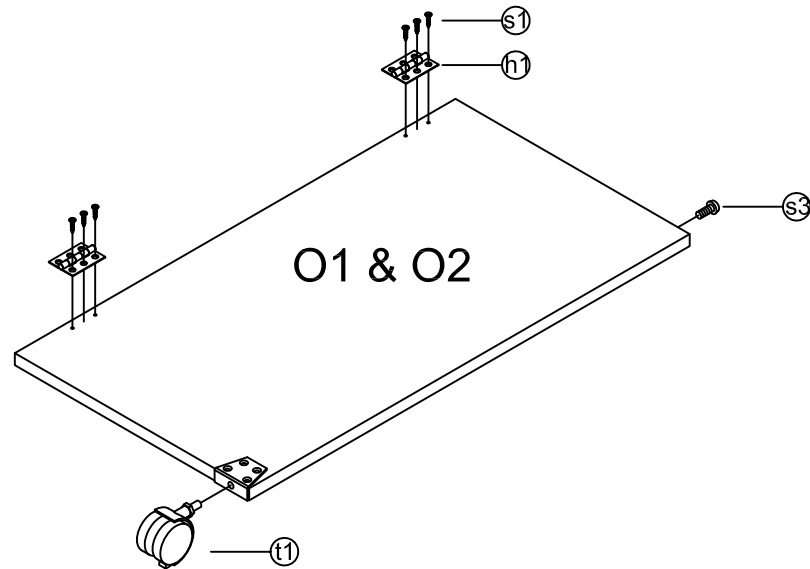
STEP 10



Door panel V1,V2 assembly.

1. Attach door assembly V1 and V2 to cabinet with screws S7 to panel Z runners as illustrated above.

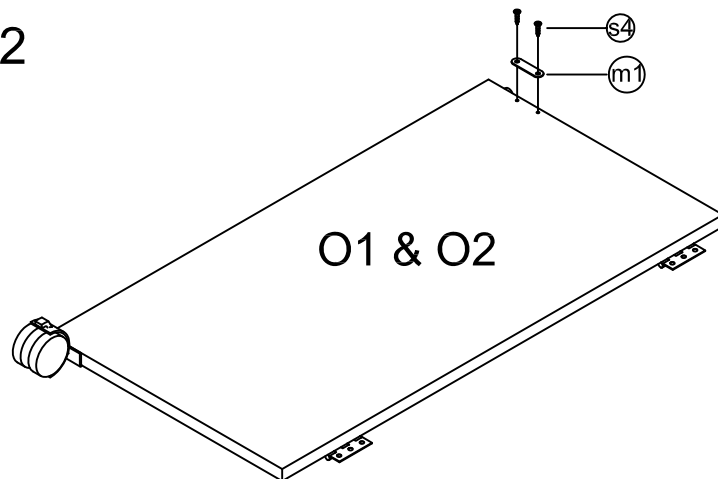
STEP 11



Panel O1 & O2 assembly.

1. Fix Hinges(h1) and Castors(t1) with screws(s1) into panels O1,O2 as illustrated above.
2. Press in Alignment pin (s3) to panels O1,O2 as illustrated above.

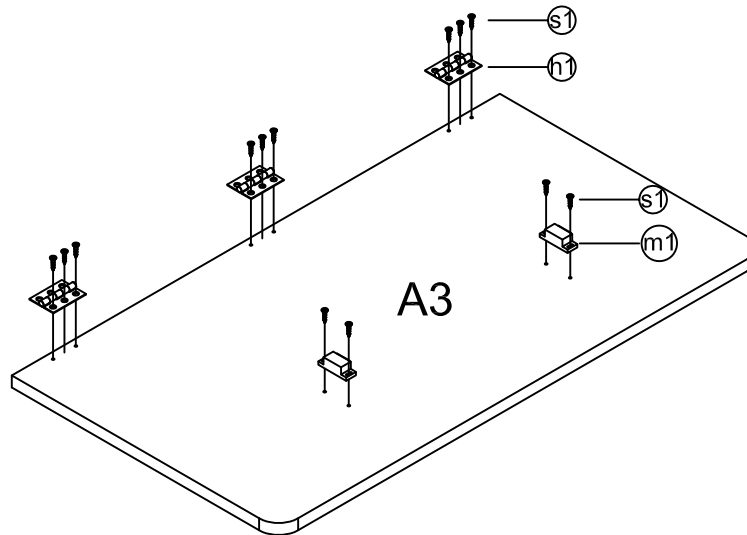
STEP 12



Panel O assembly.

1. Fix Magnet plate (m1) with screws(s4) to panels O1,O2 as illustrated above.

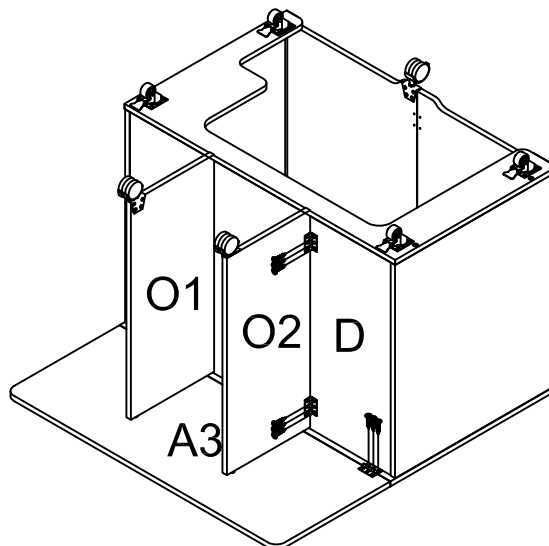
STEP 13



Panel A assembly.

1. Fix magnets (m1) and hinges (h1) with screws (s1) to panel A3 as illustrated above.

STEP 14



Panels O1, O2 and A assembly.

1. Fix panels A3, O1, O2 to panel D with screws (s1) as illustrated above.

You have now successfully completed the
assembly on item:

Modular Cabinet with Hydraulic Lift

ITEM No.:2071 White

